

# DO NOT MAIL

DERWENT-ACC-NO: 1985-120129

DERWENT-WEEK: 198520

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TITLE: Injection moulding process - without forming dents  
corresp. to  
projections on one side of prod.

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PRIORITY-DATA: 1983JP-0170067 (September 14, 1983)

PATENT-FAMILY:

PUB-NO	PUB-DATE	LANGUAGE
PAGES	MAIN-IPC	
JP 60061223 A	April 9, 1985	N/A
004	N/A	
JP 91043967 B	July 4, 1991	N/A
000	N/A	

APPLICATION-DATA:

PUB-NO	APPL-DESCRIPTOR	APPL-NO
APPL-DATE		
JP60061223A	N/A	1983JP-0170067
	September 14, 1983	
JP91043967B	N/A	1983JP-0170067
	September 14, 1983	

INT-CL (IPC): B29C045/16; B29K101/00 ; B29K103/06 ;  
B29K105/16

ABSTRACTED-PUB-NO: JP60061223A

BASIC-ABSTRACT: In the mfr. of a prod. (31) having  
projections (32) on one side  
by injection moulding; to prevent sink marks (31A) which  
occur on the surface  
of the prod. (31) corresp. to the projections (32), at  
least on the side where  
the projections are present, thermoplastic resin to which  
10 to 25 volume %  
metallic filler has been added is used in the injection  
moulding.

The metallic filler is brass, silver, copper, nickel,  
stainless steel, etc., in  
the form of powder, fibre, ribbons, flakes, etc. coated  
with the above metals  
may be used.

CHOSEN-DRAWING: Dwg.1.4

DERWENT-CLASS: A32

CPI-CODES: A08-R05; A11-B12;